VORM	
ACK	

specifications

NORMPACK CERTIFICATE

Registration number: 271 01 100 3194 41

Valid until: 2027-01-31

	Company / address	ΡΑΧΧΟ ΑΒ,
TION	Trade Name (type and/or art.no)	Bjurögatan 35, 211 24 Malmö, Sweden Longopac Food: Transparent, Blue, Green Yellow , Red, orange, black
	All layers in the material, starting with food contact layer	MDPE/LLDPE/MDPE with or without MB
	Substances with restrictions / SML	At request
	Dual use substances	At request
	Functional barrier according to (EU) No 10/2011	Νο

	Assessed according to:	(EC) No 1935/2004 Framework regulation
		(EU) No 10/2011 Plastics, regulations as amended
		All food types
	types:	
~	Evaluated and suitable for time and	All storage times at refrigerated and frozen conditions including hot fill.
É	temperature:	
ABIL	Single use / Repeated use	Single use
SU	Other restrictions and	

	Overall Migration	Overall migration has been performed to food simulants A:10% Ethanol, B:3% Acetic acid, D1:50% Ethanol,
	overantingration	D2:Veg.oil < 1% unsaponifiable matter at conditions OM2 10 days 40°C.
	Specific migration	Specific migration has been evaluated by worst case calculation and analysis. Specific migration analysis has been performed to food simulants B:3% Acetic acid (metals and PAA)
		at conditions 10 days 40°C.
ONS		
LATI		
ГСЛ		
TESTS / CALCULATIONS		
STS	Set off	Not applicable
μË	Set on	
	Surface to volume	Surface to volume ratio applied 6 dm2 per kg of food
	Organoleptic properties	Organoleptic properties have not been evaluated

	Examined by Normpack's secretariat, ensuring that the	2025-01-31
	above material(s) / product(s) at the time of issue of the	
0	certificate is/are consistent with the material specific	1 521 150
	requirements in the Normpack Norm (see back page of	
	certificate) and that a complete documentation does exist.	
ΙFΙ	The processor is responsible for fulfilling all legal	
ERIFI	requirements. This certificate is valid for two years	
>	provided that no changes are made in the composition of	
	the material or in the relevant legal requirements.	
	For verification of validity, contact normpack@ri.se.	Susanna Andersson



THE NORMPACK NORM amended 2025-01-24

§ 1. Materials and articles in contact with food shall meet the demands of Swedish or EU harmonized regulations, as amended:

Swedish regulations	EU-regulations – all materials	EU-regulations - specific materials
<u>SFS 2006:804</u>	(EC) 1935/2004 (Framework reg)	(EC) 450/2009 (A&I packaging)
<u>SFS 2006:813</u>	(EC) 2023/2006 (GMP)	84/500/EEC (Ceramics)
LIVSFS 2023:5 (Contact with Foods)	(EC) 178/2002 (General Food Law)	2007/42/EC (Cellophane)
	(EC) 1333/2008 (Additives)	<u>93/11/EEC (N-nitrosamine)</u>
	<u>(EC) 1334/2008_</u> (Flavourings)	<u>(EC) 1895/2005 (Epoxi)</u>
		<u>(EU) 10/2011 (Plastic)</u>
		(EU) 2022/1616 (Recycled plastic)
		(EU) 2024/3190 (BPA bisphenols)

§ 2. For materials not covered by Swedish or EU harmonized food contact material regulation, one of the following regulations should be used:

Warenwet	BfR	FDA	CoE (metals)
<u>The Dutch Packaging</u> <u>and Food-Utensils</u> <u>Regulation</u> (Warenwet), <u>Netherland</u>	<u>Bundesinstitutes für</u> <u>Risikobewertung (BfR),</u>	<u>(FDA), USA §§ 1/4, 1/5,</u> 176, 177, 178, 180, 181,	<u>Council of</u> <u>Europe guide on</u> <u>metals and</u> <u>alloys</u>

§ 3. To ensure correct use, suppliers and purchasers throughout the value chain shall confer about the suitability of the material/article for the intended purpose.

§4.

The transfer of constituents from the food contact material to food shall be assessed. If there is a limit regulating materials/articles, the following alternative methods are suggested to establish whether the material/article meets the demands:

- a) Worst case calculations
- b) Migration modelling
- c) Laboratory

All in the Normpack Norm applicable laws and recommendations shall be applied in their latest updated version when issuing a certificate

Contact: normpack@ri.se www.normpack.se

Verifikat

Transaktion 09222115557538089341

Dokument

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Signerare

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Signerade 2025-01-31 14:29:58 CET (+0100)

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